



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-3
Job Sheet 177649



Part No: D3065-3

Job Qty: 20 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Waterjet		OK 18/05/18
100	Waterjet	20 pcs	5/23/18	5/23/18	0.00	0.92	Waterjet1		OK 18/05/18
120	QC	20 pcs	5/23/18	5/23/18	0.00	0.00	QC8		38
140	Brake NC	20 pcs	5/23/18	5/23/18	0.02	0.94	Brake NC 1		9-89
150	QC	20 pcs	5/23/18	5/23/18	0.00	0.00	QC5		OK 18/05/18
160	HandFinish	20 pcs	5/23/18	5/23/18	0.00	0.41	HandFinish1		OK 18/05/18
170	QC	20 pcs	5/23/18	5/23/18	0.00	0.00	QC7-1	DAS 6	OK 18/05/18
180	Packaging	20 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1	6	OK 18/05/18
190	QC21-SA	20 Ea	5/23/18	5/23/18	0.00	0.00	QC21	9-89	OK 18/05/18

Part Op 100 - 1-Cut as per Dwg Rev: B
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

DAS
21
9-89

18/06/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.3560 sf (.2178 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	4	175	0



Container No: S071804



Part: D3065-3

Job No: 177649

Serial No/Batch: S071804

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/16/18

2AG
11
652

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250		
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250		
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250		
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510		
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129		
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250		
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199		
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030		

Plex 5/15/18 3:07 PM Dart.Gagnon.Michelle